

# FLIP CHART



## FC-1 Body Hardware and Specialty Fastener Identification Flip Chart

The Auveco Flip Chart, covering over 1200 items, is divided by product group into 32 different sections. The chart not only contains actual size pictures that make it easy to select the correct part, but OEM numbers, pertinent specifications and dimensions, colors, etc. are also included. All of which aids in identifying the correct Auveco part numbers and unit package quantities for our most popular body hardware and specialty fasteners.

Flip Charts are packaged in plastic-wrapped bundles with 10 charts per bundle.

# HELPFUL HINTS . . . .

## FOR USING THE AUVECO CATALOG

We have tried to make this catalog as easy as possible to use while still providing you with all the necessary information required to identify the part that you need. The features listed below should help you to quickly find the proper section of the catalog and determine the correct Auveco part number.

1. The color-coded pages signify various sections which are as follows:

- BLUE - Metric Items (Cap Screws, Machine Screws, Body Bolts, Tapping Screws, Hex Nuts, Free Spinning Washer Nuts, Pushnut Bolt Retainers, "U" & "J" Nuts, Washers, Retaining Rings, Grease Fittings and miscellaneous items).
- BEIGE - Electrical Accessories (Solderless Terminals & Connectors, Wire & Loom, Battery Terminals, Heat Shrink Tubing, Fuses, Pigtails & Sockets, Miniature Bulbs, Switches, etc.)
- GREEN - Assortments, Cabinets, Bins & Racks (AuvecoPaks, Body Hardware Master Assortments, Small Drawer & Large Drawer "Fix-Kits", Quik-Select, Quik-Select II and "FP" 4 Pack Assortments)
- GRAY - Key Blanks & Accessories (Key Blanks, Tumblers, Springs & Lock Cylinders)
- PINK - Import Car Body Hardware (Non-threaded fasteners cataloged by import manufacturers from Acura to Volvo.)

2. We have three different types of indexes in the front of the book to assist you.

Pictorial QUICK INDEX - the pictures tell you at a glance which pages to turn to.

The section numbers correspond to the section numbers printed in the upper outside corner of each page. You can also easily see the sequence of the catalog - threaded fasteners, common non-threaded fasteners, electrical accessories, brass and grease fittings, rivets, kits, rubber products, glass shop supplies and window motors, trimming sundries and fasteners, domestic application body hardware, key blanks, import application body hardware, miscellaneous products and tools.

ALPHABETICAL INDEX is helpful when checking to see if we carry a specific product line. Popular categories are in bold type.


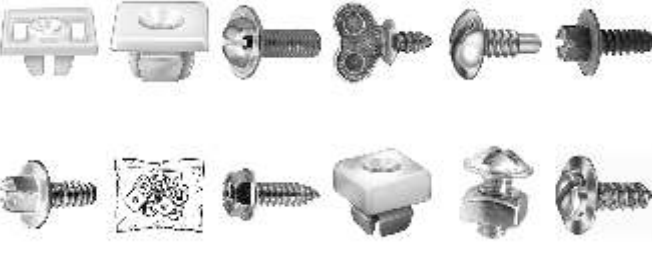






NUMERICAL INDEX for when you have the Auveco part number and need to know which page it is on.

3. Wherever practical, we have shown the parts illustrated actual size. Unless the illustration: is labeled "Not Actual Size", is a typical illustration accompanying a chart or is obviously not actual size, you should be able to set a part on top of the illustration to positively identify it.

4. To assist you in the identification of "Xmas Tree" Retainers, we have included a Specification Chart that lists the type of retainer, the head diameter(s), the stem diameter, the stem length and the page number that the actual size illustration and application information is shown. This chart appears on pages 390 - 397.

5. At the back of the catalog are two OEM Part Number to Auveco Part Number Cross References. One of these interchanges is broken down by OE manufacturer i.e. General Motors, Ford, etc. The other interchange combines all OEM numbers together and is sequenced strictly in alpha-numeric order regardless of the manufacturer.

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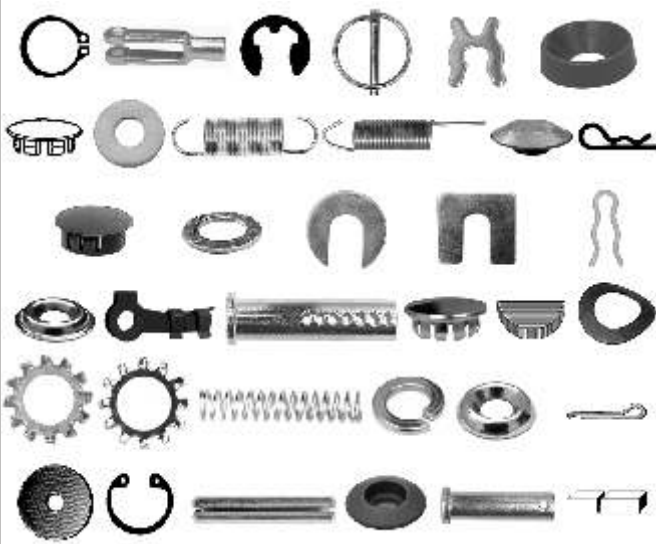


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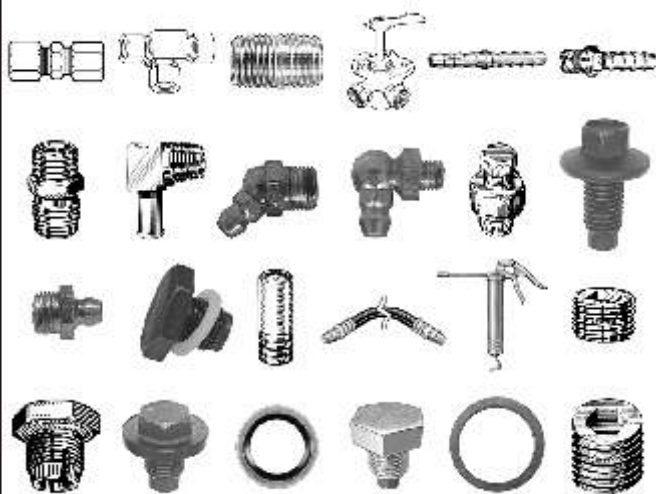
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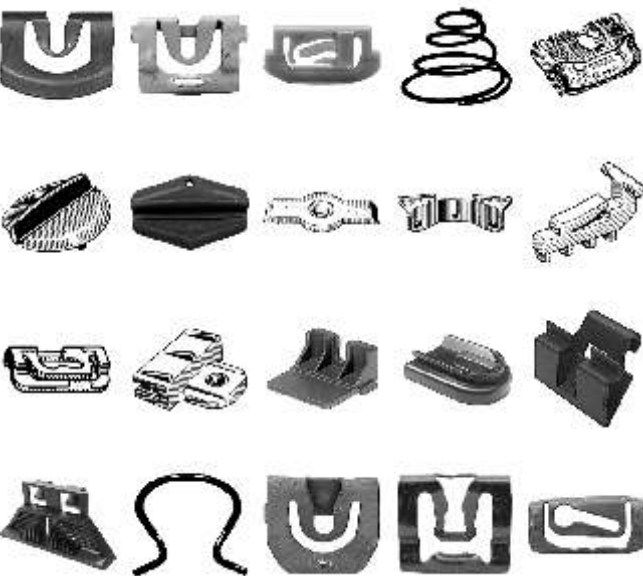
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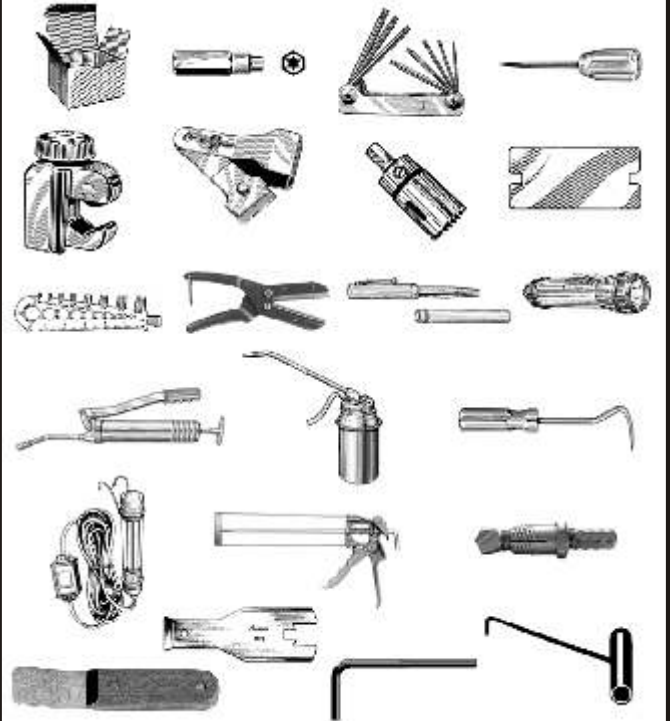
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4413	323	4749	327	5069	151	5332	7	5446	15	5576	104	5775	6
4414	323	4750	328	5070	151	5347	605	5447	15	5586	106	5776	6
4415	323	4800	325	5071	151	5348	605	5448	15	5589	106	5778	6
4417	323	4801	325	5072	143	5349	605	5449	15	5592	374	5781	6
4418	323	4802	325	5073	147	5350	605	5450	15	5596	81	5782	6
4419	323	4803	325	5074	118	5351	605	5451	15	5600	125	5783	6
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4428	323	4810	325	5097	118	5365	13	5459	15	5618	2	5792	142
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4430	323	4812	325	5167	81	5367	13	5462	15	5621	3	5794	169
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4446	330	4858	325	5228	38	5377	13	5472	15	5639	3	5910	35
4447	330	4859	325	5238	21	5378	13	5473	15	5642	3	5961	351
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4460	141	5009	150	5252	115	5388	13	5483	15	5655	2	6051	288
4462	141	5010	150	5253	115	5389	13	5484	15	5656	2	6060	291
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4474	331	5028	144	5261	115	5397	13	5492	15	5697	12	6110	288
4511	335	5029	144	5262	115	5398	13	5493	15	5700	11	6112	288
4512	335	5030	144	5263	115	5399	13	5494	15	5702	11	6113	288
4513	335	5031	144	5264	115	5400	13	5495	15	5704	11	6116	288
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4588	335	5037	144	5271	115	5406	13	5510	15	5719	114	6133	292
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4655	328	5040	143	5274	115	5408	13	5513	15	5721	114	6144	285
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4670	335	5043	150	5290	6	5410	13	5516	15	5723	114	6158	289
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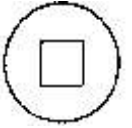


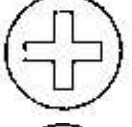



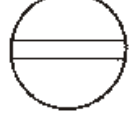

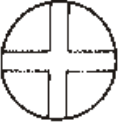


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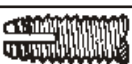



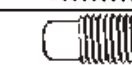
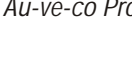

# HEAD STYLES

 Binding - undercut unless otherwise specified -not recommended for phillips recess	 Fillister - deep slot used for counter bored holes	 Flat Fillister - same as standard fillister without oval top	 Flat 82+ - used where flush surface is desired	 Flat 100+ - larger head than 82° used for thin metal soft plastic
 Flat Trim - same as 82+ except diameter and countersink depth reduced	 Flat Undercut - standard 82+ with lower 1/3 countersink removed for short screws	 Hexagon - manufactured as trim hex or indented hex	 Hex Washer - same as hexagon with washer section	 Oval - same as flat head with rounded surface for appearance
 Oval Undercut - similar to flat undercut with rounded surface	 Oval Trim - same as oval - smaller diameter and countersink	 Pan - recommended to replace round, truss binder	 Round - general purpose (see pan head)	 Round Countersunk - bolts only - similar to flat head with no driving recess
 Round Washer same as round head with integral washer for bearing surface.	 Square - bolts only - large bearing surface for wrench tightening	 Square Countersunk - for use on plow bolts	 Square (Set Screw) - recommended for high torque assembly	 Truss - similar to round head with larger diameter (see pan head)

## DRIVING RECESS

CROSS-RECESSED (PHILLIPS)		SQUARE SOCKET	
POZI-DRIV		SLOT & SQUARE SOCKET	
FREARSON		INDENT HEX WASHER	
PHILLIPS & SLOT		INDENT SLOTTED HEX WASHER	
SLOT		PHILLIPS PYRAMID	
CROSS-SLOT		CLUTCH	
		TORX®	

## POINT STYLES

TYPE AB	
TYPE 17	
TYPE BP	
TYPE A	
TYPE B	
TYPE BT(25)	
TYPE C	
TYPE T(23)	
TYPE D(1)	
TYPE F	
TYPE G	
TYPE BF	
TYPE U	
TYPE TT	
TYPE CA	
DOG POINT	

Refer to the listing opposite page 1 for head illustrations by size.

# FASTENER TERMINOLOGY

**Bolt:** An externally threaded, headed fastener. Difference between a bolt and a screw is: a bolt is generally used through a hole with a mating nut; a screw is used in a threaded hole without a nut.

**Class Of Thread:** A system used to distinguish thread tolerance differences. Classes 1A, 2A, and 3A apply to external threads, and 1B, 2B, and 3B to internal threads. Classes 2 and 3 apply to both external and internal threads.

**Crest:** The outermost tip of male thread from the fastener cylinder, or innermost tip of female thread.

**Driving Recess:** A recess in the fastener head designed to accept a driving tool.

**External Thread:** The male thread. Thread outside of the cylinder surface.

**Internal Thread:** Female thread. Thread on the inside surface of a cylinder or cone.

**Left-Hand Thread:** Thread that winds counter-clockwise from the starting end of a fastener.

**Major Diameter:** The largest diameter of a screw thread, on a straight thread it is the diameter of an imaginary cylinder which would pass through the crest of an external thread or the root of an internal thread.

**Minor Diameter:** On a straight thread it is the diameter of an imaginary cylinder bounding the root of an external thread or the crest of an internal thread.

**Nominal Diameter:** Basic diameter that determines the size and dimensional limits of fasteners.

**Pitch:** Distance from a point of a screw thread to a corresponding point on the next thread measured parallel to the axis.

**Right-Hand Thread:** A thread that winds clockwise from the starting end of a fastener (when viewed from the starting end).

**Screw:** A headed fastener which is externally threaded.

**Sems®:** A term applied to preassembled screw and washer assemblies. Washers are placed on screws before roll threading. Threads being of larger diameter than the washer hole thus prevent the washer from slipping off the screw.

**Stud:** A threaded rod - at both ends or for entire length.

**Tapping Screw:** A hardened thread screw made to cut or form its own mating thread in an untapped hole.

**Teks®:** A screw which drills its own hole and then threads in.

**Thread Pitch:** The distance from the crest of one thread to crest of another.

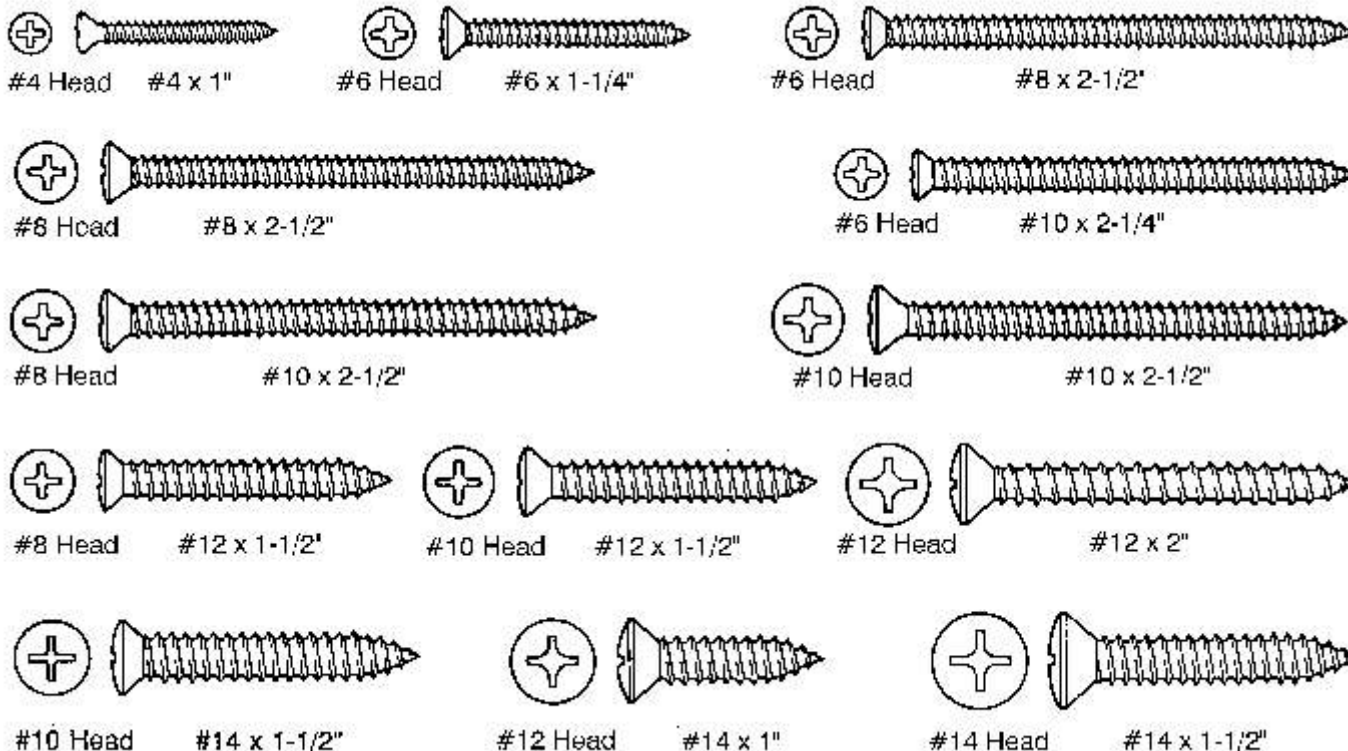
## PLATINGS AND FINISHES

Finish	Color	Anti-Corrosion Properties	Characteristics And Uses		
Black Oxide	Black	Good (Interior Only) - 8 Hr. Salt Spray	Most Metals	Decorative finish. Used only on interior applications.	
Black Zinc	Black	Excellent - 72 Hour Salt Spray	All Metals	Rich and lustrous. With or without lacquering.	
Cadmium	Bright Silver-Gray Dull or Burnished	Very Good - 24 Hour Salt Spray	Most Metals	Non-porous metallic plating. Rich appearance, good rust resistance, low cost, good electrical conductivity. Bright silver-gray dull gray or black electroplated finish.	
Chromium (Chrome)	Bright Blue-White	Excellent - 24 Hour Salt Spray	All Metals	Used when a beautiful finish is desired. Bright blue-white lustrous appearance. Electroplated.	
Dichromate Dip	Rainbow	Excellent	All Metals	A yellow, brown, green or iridescent colored coating. Increases rust resistance. Add to Zinc or Cadmium plating.	
E-Coat	Black	Excellent - 168 Hour Salt Spray	All Metals	Added protection containing corrosion inhibitors. Excellent for exterior applications.	
Iridite	Green Olive drab Bronze	Blue Red Black	Excellent	All Metals	Coloring dip which adds rust resistance. Usually applied on Zinc or Cadmium.
JS-500	Chrome-like luster	Excellent - 500 Hour Salt Spray	All Metals	Outstanding corrosion resistant finish that provides economical corrosion protection without adversely affecting dimensions.	
Mechanical Zinc	Gray	Very Good - 48 Hour Salt Spray	All Metals	A chemical process of rust-proofing steel.	
Nickel	Silver	Very Good - 24 Hour Salt Spray	All Metals	A hard, stable, dull white or bright burnished finish. Used for appliances and hardware.	
Parkerized	Black	Excellent - 72 Hour Salt Spray	Ferrous Metals	Added protection when oiled with a non-drying petroleum oil containing corrosion inhibitors. Good lubricity.	
Phosphating	Dull, Gray, Black, or Blue	Excellent - 72 Hour Salt Spray	Ferrous Metals	A chemical process of rust-proofing steel.	
Passivating	_____	Excellent	Stainless Steels	For stainless steels. A nitric acid dip to remove foreign material and brighten finish.	
Zinc Electrogalvanized	Gray	Very Good - 24 Hour Salt Spray	All Metals	Good rust resistance, appearance & low cost.	
Zinc Electroplated	Blue To Blue-White-Gray	Very Good - 24 Hour Salt Spray	All Metals	Commonly used finish.	

# TAPPING SCREWS

## Diameter, Head Size & Length Identification

### Oval Head Tapping Screws



### Pan Head Tapping Screws

